

## TEST REPORT

Test Report # 23W-004633 Date of Report Issue: May 10, 2023  
Date of Sample Received: April 12, 2023 Pages: Page 1 of 20

## CLIENT INFORMATION:

Company: Polyconcept GBS  
Recipient: Kathy Lu  
Recipient Email: kathy.lu@polyconceptgbs.com



## SAMPLE INFORMATION:

Description: Billy 26oz ECO Aluminum Bottle w/ FSC Bamboo Lid  
Article No.: SM-6949WH/BK/NY Purchase Order Number: M000032905  
Factory No.: 13643 Toy Co./Agency: -  
Vendor No.: 11684 Country of Origin: China  
Country of Distribution: Canada, United States Labeled Age Grade: -  
Quantity Submitted: 6 pcs per style Requested Age Grade: -  
Testing Period: 04/18/2023-04/26/2023, Tested Age Grade: -  
05/06/2023-05/10/2023

## OVERALL RESULT:

PASS

Please refer to the following pages for test result summary and appropriate notes.

QIMA (HANGZHOU) TESTING CO., LTD.

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**TEST RESULTS SUMMARY:**

At the request of the client, the following tests were conducted:

CONCLUSION	TEST(S) CONDUCTED
PASS	CPSIA Section 101 & 16 CFR 1303, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Paints and Surface Coatings
PASS	California Proposition 65, Total Lead in Substrate Materials
PASS	Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content
PASS	Client's requirement, Bisphenol A content
PASS	Client's Requirement, Phthalates content
PASS	Client's Requirement, Leachable Cadmium and Lead in metal
PASS	FDA 21 CFR 177.1520, Polyethylene Homopolymer
PASS	FDA 21 CFR 177.1520, Polypropylene Homopolymers
PASS	FDA 21 CFR 175.300, Resinous and Polymeric Coatings
PASS	FDA 21 CFR 177.1210, Closures with Sealing Gaskets
PASS	19 CFR 134.11, Country of Origin
PASS	Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin
PASS	16 CFR 1500.48 & 49 As received sharp point & edge



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## DETAILED RESULTS:

## CPSIA Section 101 &amp; 16 CFR 1303, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+10	7+8+9	---	---	---	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	---	---	---	90
Conclusion	PASS	PASS	---	---	---	

## Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.



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## DETAILED RESULTS:

## California Proposition 65, Total Lead in Paints and Surface Coatings

Test Method: CPSC-CH-E1003-09.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	1+10	7+8+9	---	---	---	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	---	---	---	90
Conclusion	PASS	PASS	---	---	---	

## Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

## Remark:

The specification is quoted from client's requirement.



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**DETAILED RESULTS:****California Proposition 65, Total Lead in Substrate Materials**

Test Method: CPSC-CH-E1001-08.3 (Metal), CPSC-CH-E1002-08.3 (Non-Metal)  
 Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	2	3	4	5+13	6	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	ND	ND	ND	42	100
<b>Conclusion</b>	PASS	PASS	PASS	PASS	PASS	

Specimen No.	14	---	---	---	---	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	---	---	---	---	100
<b>Conclusion</b>	PASS	---	---	---	---	

**Note:**

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.

**Remark:**

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## DETAILED RESULTS:

## Canadian Consumer Products Containing Lead Regulations (SOR/2018-83), Total Lead Content

Test Method: ASTM F963-17 Clause 8.3.1

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	3	---	---	---	---	Limit (mg/kg)
Test Item	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Total Lead (Pb)	ND	---	---	---	---	90
Conclusion	PASS	---	---	---	---	

## Note:

mg/kg=Milligrams per kilogram)

LT = Less than

ND = Not detected (Reporting Limit = 15 mg/kg)



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## DETAILED RESULTS:

## Client's requirement, Bisphenol A content

Test Method: In-House Method

Analytical Method: Liquid Chromatography-Mass Spectrometer Mass Spectrometer (LC-MS/MS)

Specimen No.		3	5	10	13	Client's limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Bisphenol A (BPA)	80-05-7	ND	ND	ND	ND	Not Detected
Conclusion		PASS	PASS	PASS	PASS	

Specimen No.		14	---	---	---	Client's limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Bisphenol A (BPA)	80-05-7	ND	---	---	---	Not Detected
Conclusion		PASS	---	---	---	

## Note:

mg/kg=milligram per kilogram

ND=Not Detected(Reporting limit = 1.0mg/kg)



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## DETAILED RESULTS:

## Client's Requirement, Phthalates content

Test Method: CPSC-CH-C1001-09.4  
 Analytical Method: Gas Chromatography with Mass Spectrometry

Specimen No.		1+10	3+14	5+13	7+8+9	Limit (mg/kg)
Test Item	CAS No.	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	Result (mg/kg)	
Dibutyl phthalate (DBP)	84-74-2	ND	ND	ND	ND	1000
Benzyl butyl phthalate (BBP)	85-68-7	ND	ND	ND	ND	1000
Di-(2-ethylhexyl) phthalate (DEHP)	117-81-7	ND	ND	ND	319	1000
Diisononyl phthalate (DINP)	28553-12-0 68515-48-0	ND	ND	ND	ND	1000
Diisodecyl phthalate (DIDP)	26761-40-0 68515-49-1	ND	ND	ND	ND	1000
Di-n-octyl phthalate (DnOP)	117-84-0	ND	ND	ND	ND	1000
Di-n-hexyl phthalate (DHEXP / DnHP)	84-75-3	ND	ND	ND	ND	1000
Dicyclohexyl phthalate (DCHP)	84-61-7	ND	ND	ND	ND	1000
Diisobutyl phthalate (DIBP)	84-69-5	ND	ND	ND	ND	1000
Di-n-pentyl phthalate (DPENP)	131-18-0	ND	ND	ND	ND	1000
Conclusion		PASS	PASS	PASS	PASS	

## Note:

mg/kg = Milligrams per kilogram

LT = Less than

ND = Not detected (Reporting Limit = 150 mg/kg)

Composite results are based on specimen of least mass resulting in highest potential concentration.



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**DETAILED RESULTS:****Client's Requirement, Leachable Cadmium and Lead in metal**

Test Method: ASTM C738-94(Reapproved 2020)

Analytical Method: Inductively Coupled Plasma-Optical Emission Spectrometry

Specimen No.	12-A	12-B	12-C	12-D	12-E	12-F	Average (mg/L)	Limit (mg/L)
Test Item	Result (mg/L)	Result (mg/L)	Result (mg/L)	Result (mg/L)	Result (mg/L)	Result (mg/L)		
Volume of acid used (mL)	850	850	850	850	850	850		
Leachable Lead (Pb)	ND	ND	ND	ND	ND	ND	ND	<b>3.0</b>
Leachable Cadmium (Cd)	ND	ND	ND	ND	ND	ND	ND	<b>0.5</b>
<b>Conclusion</b>	PASS	PASS	PASS	PASS	PASS	PASS	PASS	

**Note:**

mL = Millilitres

mg/L (Milligrams per litre) = ppm (Parts per million)

NA = Not applicable

LT = Less than

ND = Not detected (Reporting Limit: Pb = 0.2 mg/L; Cd = 0.02 mg/L)



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## DETAILED RESULTS:

## FDA 21 CFR 177.1520, Polyethylene Homopolymer

Test Method: FDA 21 CFR 177.1520

Specimen No.			14	---	RL	Limit
Test Item	Temp.	Duration	Result	Result		
Density (g/cc)	NA	NA	0.87	---	NA	0.85-1.00
n-Hexane Extractive (%)	50°C	2 Hours	0.5	---	0.4	5.5
Xylene Extractive (%)	Reflux	2 Hours or Until Total Dissolved	2.6	---	1.0	11.3
Conclusion			PASS	---		

## Note:

Temp. = Temperature

°C = Degree Celsius

g/cc = Grams per cubic centimeter

% = Percent by weight

NA = Not applicable

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

## Remark:

The specification is quoted from 21 CFR 177.1520 (c) 2.1.



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## DETAILED RESULTS:

## FDA 21 CFR 177.1520, Polypropylene Homopolymers

Test Method: FDA 21 CFR 177.1520

Specimen No.			3	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Density (g/cc)	NA	NA	0.900	NA	0.880 – 0.913
Melting point (°C)	NA	NA	162	NA	150 – 180
n-Hexane extractive (% w/w)	Reflux	2 hours	0.5	0.1	6.4
Xylene extractive (% w/w)	Reflux	2 hours	0.5	0.5	9.8
Conclusion			PASS		

## Note:

Temp. = Temperature

°C = Degree Celsius

g/cc = Grams per cubic centimeter

% w/w = Percent by weight

NA = Not applicable

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

## Remark:

The specification is quoted from 21 CFR 177.1520 (c) 1.1.



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**DETAILED RESULTS:****FDA 21 CFR 175.300, Resinous and Polymeric Coatings**

Test Method: FDA 21 CFR 175.300

Specimen No.			11	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in²)	Fill boiling	Cooling to 100°F	ND	0.1	18
n-Heptane extractive (mg/in²)	120°F	0.25 hours	ND	0.1	18
8% Ethanol extractive (mg/in²)	Fill boiling	Cooling to 100°F	ND	0.1	18
Conclusion			PASS		

Specimen No.			12	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in <sup>2</sup> )	Fill boiling	Cooling to 100°F	ND	0.1	18
n-Heptane extractive (mg/in <sup>2</sup> )	120°F	0.25 hours	ND	0.1	18
8% Ethanol extractive (mg/in <sup>2</sup> )	Fill boiling	Cooling to 100°F	ND	0.1	18
Conclusion			PASS		

**Note:**

Temp. = Temperature

°F = Degree Fahrenheit

mg/in<sup>2</sup> = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

**Remark:**

The specification is quoted from 21 CFR 175.300 (c) (3).



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## DETAILED RESULTS:

## FDA 21 CFR 175.300, Resinous and Polymeric Coatings

Test Method: FDA 21 CFR 175.300

Specimen No.			15	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/in²)	Fill boiling	Cooling to 100°F	ND	0.1	18
n-Heptane extractive (mg/in²)	120°F	0.25 hours	ND	0.1	18
8% Ethanol extractive (mg/in²)	Fill boiling	Cooling to 100°F	ND	0.1	18
Conclusion			PASS		

## Note:

Temp. = Temperature

°F = Degree Fahrenheit

mg/in<sup>2</sup> = Milligrams per square inch

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

## Remark:

The specification is quoted from 21 CFR 175.300 (c) (3).



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## DETAILED RESULTS:

## FDA 21 CFR 177.1210, Closures with Sealing Gaskets

Test Method: FDA 21 CFR 177.1210

Specimen No.			5	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/kg)	Fill boiling	Cooling to 100°F	ND	10	50
n-Heptane extractive (mg/kg)	120°F	0.25 hours	ND	10	50
8% Ethanol extractive (mg/kg)	Fill boiling	Cooling to 100°F	ND	10	50
Conclusion			PASS		

Specimen No.			13	RL	Limit
Test Item	Test Condition		Result		
	Temp.	Duration			
Distilled water extractive (mg/kg)	Fill boiling	Cooling to 100°F	ND	10	50
n-Heptane extractive (mg/kg)	120°F	0.25 hours	ND	10	50
8% Ethanol extractive (mg/kg)	Fill boiling	Cooling to 100°F	ND	10	50
Conclusion			PASS		

## Note:

Temp. = Temperature

°F = Degree Fahrenheit

ppm (Parts per million) = mg/kg (Milligrams per kilogram)

LT = Less than

ND = Not detected. Result value is less than reporting limit (RL).

## Remark:

The specification is quoted from 21 CFR 177.1210 Table 2 Section 3.



## DETAILED RESULTS:

### 19 CFR 134.11, Country of Origin

Test	Observation	Conclusion
Country of Origin	Present on product and can be read easily by consumer at the point of sale	PASS



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## DETAILED RESULTS:

## Marking of Imported Goods Order, (C.R.C., c.535), Country of Origin

Section	Requirement	Conclusion
2	Country of Origin Markings	PASS



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## DETAILED RESULTS:

### 16 CFR 1500.49 As received sharp edge

Test	Observation	Conclusion
Sharp Edges	No Sharp edge.	PASS

Remark: Only test straws as per client's request.



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## SPECIMEN DESCRIPTION:

Specimen No.	Specimen Description	Location
1	Translucent lacquer	Raw material-lid cover (all styles)
2	Natural bamboo	Lid cover (all styles)
3	Black plastic	Inner lid/nozzle/thread (all styles)
4	Silvery metal	Handle (all styles)
5	Translucent soft plastic	Sealing ring (all styles)
6	Silvery metal	Main body (all styles)
7	White coating	Main body (SM-6949WH)
8	Black coating	Main body (SM-6949BK)
9	Navy coating	Main body (SM-6949NY)
10	Translucent lacquer	Raw material-interior (all styles)
11	Silvery metal with translucent lacquer	Interior (SM-6949NY)
12	Silvery metal with translucent lacquer	Interior (SM-6949BK)
13	Translucent soft plastic	Pore plug (all styles)
14	Translucent plastic	Straw (all styles)
15	Silvery metal with translucent lacquer	Interior (SM-6949WH)



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Test(s) marked with 'Ø' was subcontracted to external laboratory.

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## SAMPLE PHOTO:



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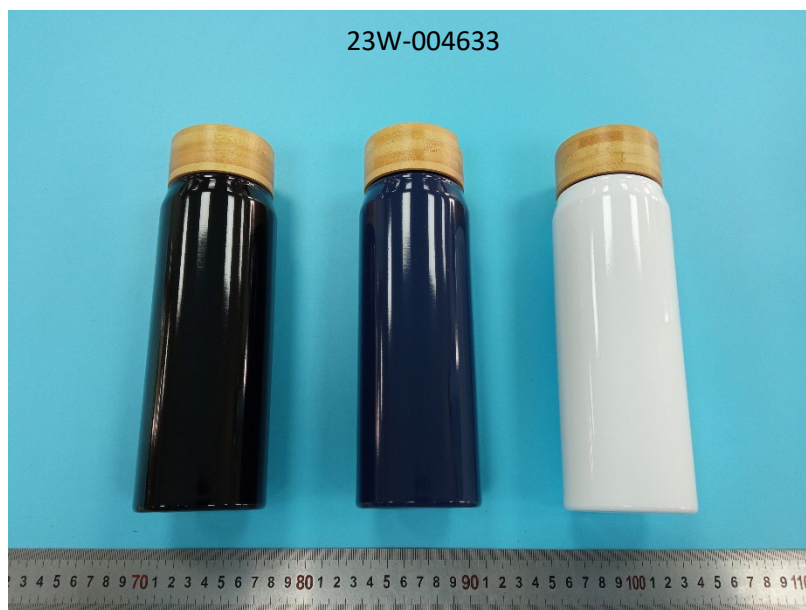
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-End Report-

